

Work Order ID 105260

Wednesday, July 31, 2013 10:28:20 AM

105260

Page 1

Item ID: D212-725-1-027

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013 Start Qty: 1.00

Required Date: 8/5/2013 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 13-7-31

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4218

A

100

0.00

100

CONVENTIONAL LATHE

Lathe Conv

Memo

0.00

Conventional Lathe

1-Turn as per Dwg
2-Deburr

DAS
40
9-89

13/08/01

4

Ø

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

DAS
40
9-89

13/08/01

4

Ø

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

RD 13-8-1

4

Ø

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Stop ***NS2***

Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/5/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

4 HG 13-8-7

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

B 2 8 8

4

150

Identify as per dwg & Stock Location: ST367

0.00

150

Packaging

Memo

0.00

Packaging

4x M.D. 13-08-8

22

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Item ID: D212-725-1-027

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/5/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

QC21- Final Inspection - Work Order Release

0.00

160

QC:

Memo

0.00

Quality Control

MJS 130808

MJS 130808

Picklist Print

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Work Order ID: 105260
 Parent Item: D212-725-1-027
 Parent Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013 Required Date: 8/5/2013
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP A New Issue 07-10-02 DID verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.500W.125		Purchased	No			100	f	81.5800	0.315	0.3315789			
6061T6 RD TUBE 1.50 X .125W													

DAS
40
9-89
13/08/01

Location

Loc Qty

Loc Code

MAT016

71.58

106747

9

108626

1.5

109025

33.6

123289

27.48

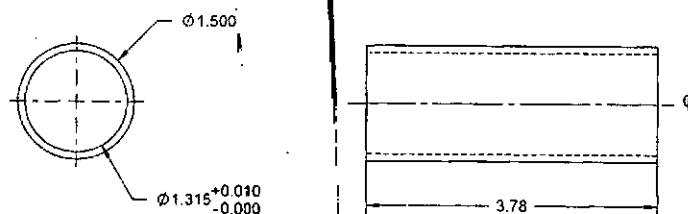
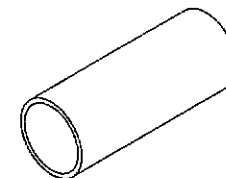
ST209a

10

104025

10

1.9



D212-725-1-027 SPACER

RELEASED
2011-08-25
W

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
REF DART SPEC. M6061T6T OR M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4218	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACER	NTS
DATE	11.02.24	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS TO BE USED ONLY FOR THE PURPOSES FOR WHICH IT WAS PROVIDED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	

